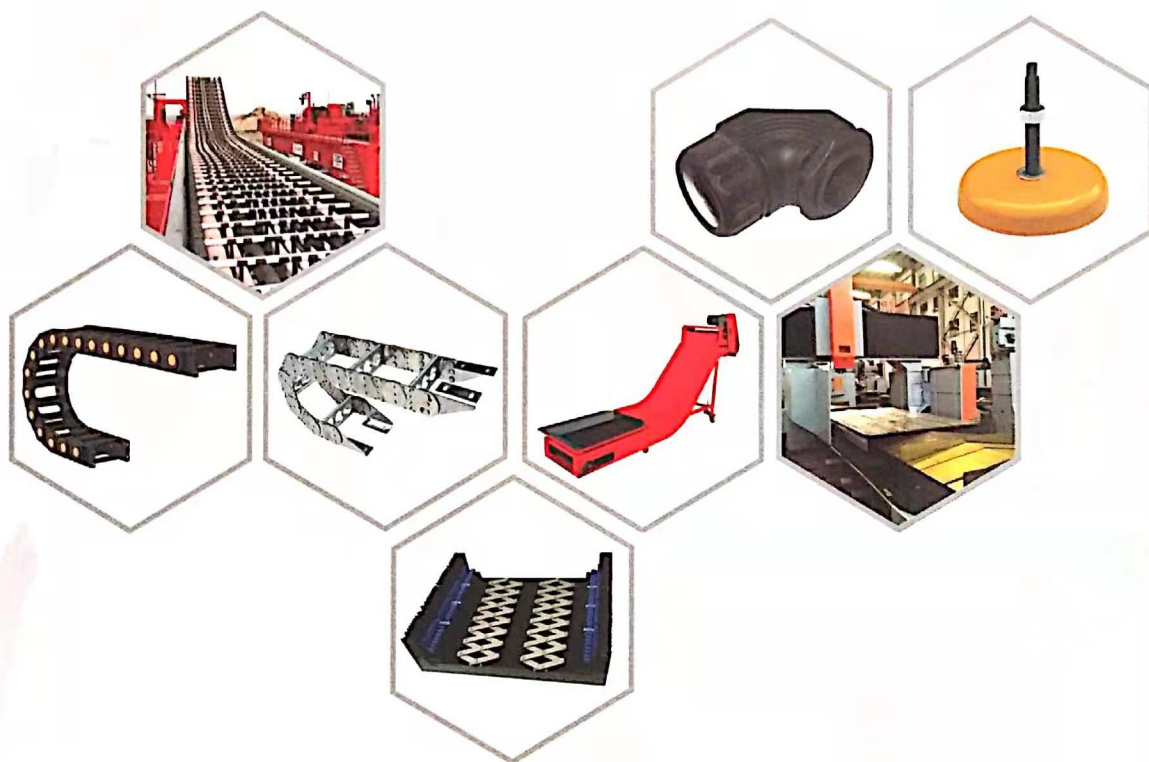




# 晟拓机床附件

SHENGTUO

MACHINE TOOL ACCESSORIES



河北晟拓机件制造有限公司

HEBEI SHENGTUO MACHINE  
TOOL ACCESSORIES PRODUCING CO.,LTD

### 微型拖链系列

Micro cable chains series



系列 Series	型号 Type	内腔 (高×宽) Inside Diameter (Height×Length)	外径 (高×宽) Outside Diameter (Height×Length)	弯曲半径 Bending Radius
TP8	TP8.8	8×8	10×14	18
TP10	TP10.10	10×10	15×17	18.28
	TP10.15	10×15	15×22	18.28
	TP10.20	10×20	14×28	28
	TP10.40	10×40	15×47	35

### 轻便型拖链系列

Lightweight type cable chains series



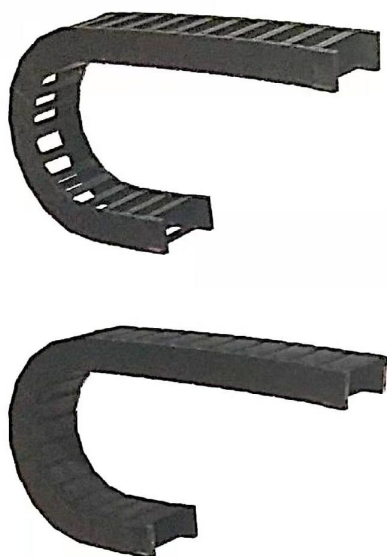
系列 Series	型号 Type	内腔 (高×宽) Inside Diameter (Height×Length)	外径 (高×宽) Outside Diameter (Height×Length)	弯曲半径 Bending Radius	节距 Pitch	型式 Type
TP15	TP15.15	15×15	20×26	28.38	37	开口桥式 下盖可开 Opening, Bridge type, Openable lower cover
	TP15.20	15×20	20×32		39	
	TP15.30	15×30	20×43		37	
	TP15.40	15×40	20×53		37	
	TP15.50	15×50	20×64		37	
TP18	TP18.18	18×18	23×32	38.48	33	桥式 下盖可开 Bridge type, Openable lower cover
	TP18.25	18×25	23×39		33	
	TP18.35	18×35	23×48		33	
	TP18.40	18×40	23×54		33	
	TP18.50	18×50	23×64		33	
TP25	TP25.25	25×25	40×44	55.75.100. 125.150	45	桥式 全封闭 四片装 上下盖可开 Bridge type, Fully closed, 4 pieces, Opening upper and lower cover
	TP25.38	25×38	40×57		45	
	TP25.50	25×50	40×69		45	
	TP25.57	25×57	40×76		45	
	TP25.75	25×75	40×95		45	
	TP25.103	25×103	40×122		45	

### 重载型拖链系列

Heavy load type cable chains series



系列 Series	型号 Type	内腔 (高×宽) Inside Diameter (Height×Length)	外径 (高×宽) Outside Diameter (Height×Length)	弯曲半径 Bending Radius	节距 Pitch	型式 Type
TP35	TP35.50	35×50	56×75	75.100.125. 150.200.250. 300	67	桥式 全封闭 上下盖可开 拼装式 Bridge type, Fully closed, Opening upper and lower cover. Assembling type
	TP35.60	35×60	56×85		67	
	TP35.75	35×75	56×99		67	
	TP35.100	35×100	56×125		67	
	TP35.125	35×125	56×150		67	
	TP35.150	35×150	56×175		67	
	TP35.175	35×175	56×200		67	
	TP35.200	35×200	56×225		67	
TP45	TP45.50	45×50	66×77	75.100.125. 150.200.250	67	桥式 全封闭 四片装 上下盖可开 Bridge type, Fully closed, 4 pieces, Opening upper and lower cover
	TP45.60	45×60	66×87		67	
	TP45.75	45×75	66×102		67	
	TP45.100	45×100	66×127		67	
	TP45.125	45×125	66×152		67	
	TP45.150	45×150	66×177		67	
	TP45.175	45×175	66×202		67	
	TP45.200	45×200	66×227		67	



系列 Series	型号 Type	内腔 (高 × 宽) Inside Diameter (Height × Length)	外径 (高 × 宽) Outside Diameter (Height × Length)	弯曲半径 Bending Radius	节距 Pitch	型式 Type
TP56	TP56.100	56 × 100	84 × 123	150.200. 250.300	90	桥式 全封闭 上下盖可开 拼装式 Bridge type, Fully closed, Opening upper and lower cover, Assembling type
	TP56.125	56 × 125	84 × 150		90	
	TP56.150	56 × 150	84 × 175		90	
	TP56.175	56 × 175	84 × 200		90	
	TP56.200	56 × 200	84 × 225		90	
	TP56.250	56 × 250	84 × 275		90	
	TP56.300	56 × 300	84 × 325		90	
	TP56.350	56 × 350	84 × 375		90	
TP56.400	56 × 400	84 × 424	90			
TP80	TP80.100	80 × 100	108 × 140	150.200.250. 300.400.500	90	桥式 全封闭 四片装 加重型拼装式 Bridge type, Fully closed, 4 piece, Assembling type
	TP80.125	80 × 125	108 × 165		90	
	TP80.150	80 × 150	108 × 190		90	
	TP80.175	80 × 175	108 × 215		90	
	TP80.200	80 × 200	108 × 240		90	
	TP80.250	80 × 250	108 × 290		90	
	TP80.300	80 × 300	108 × 340		90	
	TP80.350	80 × 350	108 × 390		90	
TP80.400	80 × 400	108 × 440	90			

## 加强型拖链系列

enhanced model cable chains series

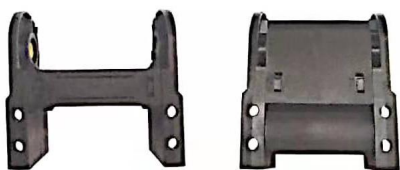


系列 Series	型号 Type	内腔 (高 × 宽) Inside Diameter (Height × Length)	外径 (高 × 宽) Outside Diameter (Height × Length)	弯曲半径 Bending Radius	节距 Pitch	型式 Type
TS25	TS25.25	25 × 25	35 × 44	40.55.75. 100.125.150	45	桥式 全封闭 下盖可开 Bridge type, Fully closed, The lower cover openable
	TS25.38	25 × 38	35 × 57		45	
	TS25.50	25 × 50	35 × 69		45	
	TS25.57	25 × 57	35 × 76		45	
	TS25.75	25 × 75	35 × 94		45	
	TS25.103	25 × 103	35 × 124		45	
TZ25	TZ25.25	25 × 25	40 × 46	55.75.100. 125.150	45	桥式 全封闭 四片装 可打开 Bridge type, Fully closed, 4 pieces, Openable
	TZ25.38	25 × 38	40 × 59		45	
	TZ25.50	25 × 50	40 × 71		45	
	TZ25.57	25 × 57	40 × 78		45	
	TZ25.75	25 × 75	40 × 96		45	
	TZ25.103	25 × 103	40 × 124		45	
TZ30	TZ30.25	30 × 25	45 × 46	62.75. 100.125	50	桥式 四片装 可打开 Bridge type, 4 pieces, Openable
	TZ30.38	30 × 38	45 × 59		50	
	TZ30.50	30 × 50	45 × 71		50	
	TZ30.57	30 × 57	45 × 78		50	
	TZ30.75	30 × 75	45 × 96		50	
	TZ30.103	30 × 103	45 × 124		50	
	TZ30.40	30 × 40	45 × 61		50	全封闭 四片装 可打开 Fully closed, 4 pieces, Openable
	TZ30.52	30 × 52	45 × 73		50	
	TZ30.60	30 × 60	45 × 81		50	
TZ30.75	30 × 75	45 × 96	50			



## 加强型拖链系列

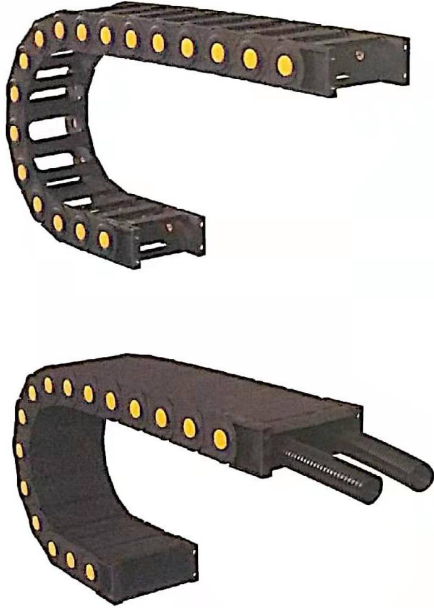
enhanced model cable chains series



系列 Series	型号 Type	内腔(高×宽) Inside Diameter (Height × Length)	外径(高×宽) Outside Diameter (Height × Length)	弯曲半径 Bending Radius	节距 Pitch	型式 Type
TZ35	TZ35.50	35 × 50	57 × 74	75.100.125. 150.200.250. 300	67	桥式 半封闭 全封闭 上下盖可开 Bridge type, Semi-closed, Fully closed, Opening upper and lower cover
	TZ35.60	35 × 60	57 × 84		67	
	TZ35.75	35 × 75	57 × 100		67	
	TZ35.100	35 × 100	57 × 125		67	
	TZ35.125	35 × 125	57 × 150		67	
	TZ35.150	35 × 150	57 × 175		67	
	TZ35.175	35 × 175	57 × 200		67	
TZ35.200	35 × 200	57 × 225	67			
TZ45	TZ45.50	45 × 50	67 × 78	75.100.125. 150.200.250. 300	67	桥式 全封闭 上下盖可开 Bridge type, Fully closed, Opening upper and lower cover
	TZ45.60	45 × 60	67 × 88		67	
	TZ45.75	45 × 75	67 × 103		67	
	TZ45.100	45 × 100	67 × 128		67	
	TZ45.125	45 × 125	67 × 153		67	
	TZ45.150	45 × 150	67 × 178		67	
	TZ45.175	45 × 175	67 × 203		67	
TZ45.200	45 × 200	67 × 228	67			
TS38	TS38.50	38 × 50	62 × 77	75.100.125. 150.200.250. 300	59	桥式 全封闭 上下盖可开 Bridge type, Fully closed, Opening upper and lower cover
	TS38.60	38 × 60	62 × 87		69	
	TS38.75	38 × 75	62 × 102		59	
	TS38.100	38 × 100	62 × 127		59	
	TS38.125	38 × 125	62 × 152		59	
	TS38.150	38 × 150	62 × 177		59	
	TS38.175	38 × 175	62 × 202		59	
TS38.200	38 × 200	62 × 227	59			
TS48	TS48.50	48 × 50	72 × 77	75.100.125. 150.200.250. 300	59	桥式 全封闭 上下盖可开 Bridge type, Fully closed, Opening upper and lower cover
	TS48.60	48 × 60	72 × 87		59	
	TS48.75	48 × 75	72 × 102		59	
	TS48.100	48 × 100	72 × 127		59	
	TS48.125	48 × 125	72 × 152		59	
	TS48.150	48 × 150	72 × 177		59	
	TS48.175	48 × 175	72 × 202		59	
TS48.200	48 × 200	72 × 227	59			

### 加强型拖链系列

enhanced model cable chains series



系列 Series	型号 Type	内腔 (高 × 宽) Inside Diameter (Height × Length)	外径 (高 × 宽) Outside Diameter (Height × Length)	弯曲半径 Bending Radius	节距 Pitch	型式 Type
TZ56	TZ56.100	56 × 100	82 × 137	150.200. 250.300	90	桥式 全封闭 上下盖可开 Bridge type, Fully closed, Opening upper and lower cover
	TZ56.125	56 × 125	82 × 162		90	
	TZ56.150	56 × 150	82 × 187		90	
	TZ56.175	56 × 175	82 × 212		90	
	TZ56.200	56 × 200	82 × 237		90	
	TZ56.250	56 × 250	82 × 287		90	
	TZ56.300	56 × 300	82 × 337		90	
	TZ56.350	56 × 350	82 × 387		90	
TZ62	TZ62.100	62 × 100	87 × 135	150.200.250. 300.350.400	90	桥式 全封闭 上下盖可开 Bridge type, Fully closed, Opening upper and lower cover
	TZ62.125	62 × 125	87 × 160		90	
	TZ62.150	62 × 150	87 × 185		90	
	TZ62.175	62 × 175	87 × 210		90	
	TZ62.200	62 × 200	87 × 235		90	
	TZ62.250	62 × 250	87 × 285		90	
	TZ62.300	62 × 300	87 × 335		90	
	TZ62.350	62 × 350	87 × 385		90	
TZ80	TZ80.100	80 × 100	108 × 143	150.200.250. 300.350.400. 450.500.550. 600	90	桥式 全封闭 上下盖可开 Bridge type, Fully closed, Opening upper and lower cover
	TZ80.125	80 × 125	108 × 168		90	
	TZ80.150	80 × 150	108 × 193		90	
	TZ80.175	80 × 175	108 × 218		90	
	TZ80.200	80 × 200	108 × 243		90	
	TZ80.250	80 × 250	108 × 293		90	
	TZ80.300	80 × 300	108 × 343		90	
	TZ80.350	80 × 350	108 × 393		90	
TZ80.400	80 × 400	108 × 443	90			

### 铝杆型拖链系列

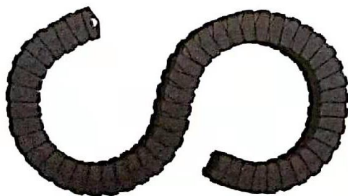
Aluminum pole model cable chains series



型号 Type	宽度 Width	内高 Inside height	外高 Outside height	弯曲半径 Bending Radius	节距 Pitch	高度 Height
TK60	65	35	60	100	62.5	260
	80			125	62.5	310
	100			150	62.5	360
	120			175	62.5	410
	160			200	62.5	460
200						
250						

### S型拖链系列

S type cable chains series

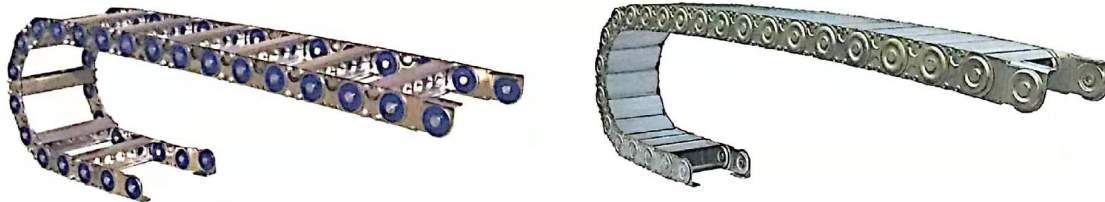


系列 Series	规格 Spec.	A	B	A1	B1	L	D	R
TS	TS17 × 17	17	17	26	26	14	6	38
	TS28 × 28	28	28	38	38	17	6	60
	TS35 × 35	35	35	46	46	22	10	75
	TS50 × 50	50	50	68	68	30	12	100
	TS75 × 75	75	75	101	101	45	14	150



## TLG钢制拖链系列

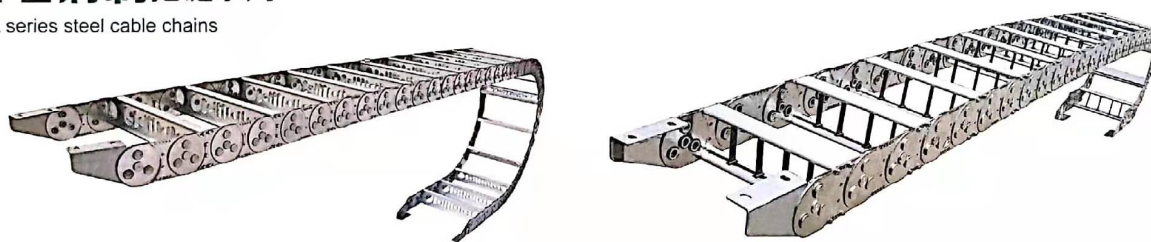
TLG series steel cable chains



型号 Type	弯曲半径R(mm) Bending Radius	节距 Pitch	最大孔径 Max aperture	链板高度 Chain plate height	链板厚度 Chain plate thickness	隔离片厚度 Plastic strip thickness	联结器孔径 The hole distance of connector	联结器孔大小 Connector hole size
TLG20	75.100.150.200.250.300	75	32	50	8	3.5	30	9
TLG30	115.150.200.250.300.400	100	50	75	10	3.5	50	11
TLG40	185.200.250.300.400.500	125	70	100	14	3.5	70	13
TLG50	250.300.400.500.600	175	118	150	14	4.5	115	13
TLG60	250.300.400.500.600	180	118	150	14	4.5	115	13

## TL钢制拖链系列

TL series steel cable chains



支撑板I型整体式  
Supporting board I, Integral Type



支撑板II型上下分开式  
Supporting board II, Separate Type

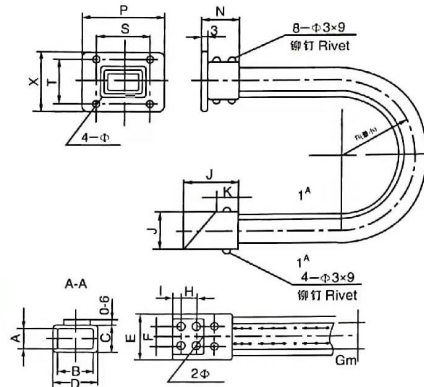
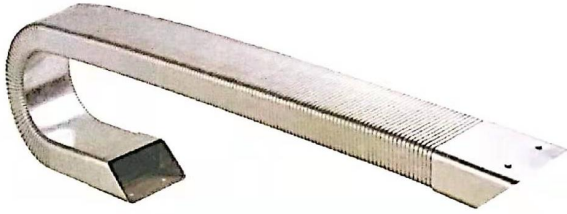


支撑板III型框架式  
Supporting board III, Frame type

型号 Type	TL30	TL45	TL65	TL80	TL95	TL115	TL125	TL155	TL180	TL225	TL250	
参项 Reference												
节距 Pitch	t	30	45	65	80	95	115	125	155	180	225	250
弯曲半径 Bending radius	R	20	50、75 90、114、 145	75、90 115、125 145、185	100、115 125、145 185、200 250、300	114、145 200、250 300	145、200 225、250 300、350	200、250 300、350 470、500 575、700、750	200、250 300、350 450、500 600	250、300 350、450 490、600 650	400、450 600、750 800、850 1000	400、450 500、600 750、800 1000
拖链最小宽度 Minimum width of drag chain	B mix	40	35	50	55	60	70	80	90	100	160	190
拖链高度 Height of drag chain	L	25	32	44	56	70	86	100	120	144	200	220
拖链长度		由用户按需要自定										
支撑板最大孔径 Max. hole diameter of support plate	D1	10	-	30	35	48	63	68	97	110	146	166
允许不用支撑轮长度 Non-support range		3	4	5	8	9	10	10	10	10	12	14

## JR-2型矩形金属软管

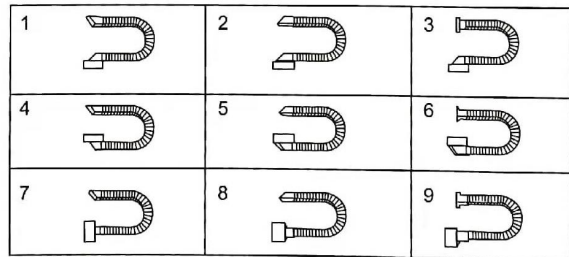
JR-2 type rectangle metallic hoses



内径 Inside diameter	外径 Outside diameter	C	D	E	F	G	H	I	L	J	K	N	P	S	X	T	Φ	R	轴向拉力(kg) Axially pulling force	重量(kg/m) Weight
22×32	27.5×36.7	20	35	38	18	25	22	10	23	45	20	40	75	60	55	38	5.5	60	35	1.3
25×50	31.5×54.5	30	55	58	30	35	25	10	33	60	25	50	90	75	60	45	5.5	90	40	1.75
35×60	40.1×64.4	40	65	69	40	45	25	10	44	70	30	50	100	80	70	52	5.5	100	50	2.1
38×73	43.7×77.8	43	78	82	50	55	35	10	47	75	35	50	105	85	82	62	6.5	110	60	2.36
40×80	45.4×84.7	45	85	89	50	65	50	15	49	90	40	55	120	100	90	68	8.5	120	70	2.5
52×102	57.5×107.8	57	107	113	65	80	50	15	63	105	45	60	140	120	100	80	8.5	140	75	2.85
60×120	67.5×127.7	68	128	131	90	90	80	20	71	135	45	70	170	146	110	84	9	180	80	3.15
60×130	65.1×134.4	68	138	141	95	100	90	20	71	140	50	75	180	150	120	90	9	180	80	3.25
72×162	78.4×168.2	86	180	184	120	120	100	20	82	150	60	80	210	180	130	100	9	210	80	4.5

## DGT型导管防护套

DGT type conduit shield



型号 Type	1#	2#	3#	4#	5#	6#	7#
规格 Spec.	25×45	38×73	45×90	52×102	60×120	60×150	72×162
外型 Appearance	39×62	53×91	61×108	70×122	81×144	81×184	93×186
弯曲半径 Bending radius	60	100	120	140	160	165	185
不支承长度M Length for non-supporting	1.5	2	2.2	2.5	2.7	2.9	3.0
负载重量 Load weight	3	4	5	8	10	14	20





## 软管系列

Soft tube series



- 标准尼龙软管/Standard polyamide flexible pipe
- 阻燃尼龙软管/LNE-WS-PA-Z
- 聚乙烯软管/PE flexible pipe
- 聚丙烯软管/PP flexible pipe

型号 Type	软管规格(AD) Specifications for flexible pipe		内径 × 外径(mm) Inner diameter × outer diameter	弯曲半径(mm) Curved radius	包装单位(m) Packaging unit
LST-10.0	AD10.0	1/4"	6.5 × 10.0	16	100
LST-11.6	AD11.6		8.0 × 11.6	16	100
LST-13.0	AD13.0	5/16"	10.0 × 13.0	20	100
LST-15.8	AD15.8	3/8"	12.0 × 15.8	30	100
LST-18.5	AD18.5		14.3 × 18.5	40	100
LST-21.2	AD21.2	1/2"	17.0 × 21.2	45	100
LST-25.0	AD25.0		20.0 × 25.0	45	50
LST-28.5	AD28.5	3/4"	23.0 × 28.5	50	50
LST-34.5	AD34.5	1"	29.0 × 34.5	60	50
LST-42.5	AD42.5	1-1/4"	36.0 × 42.5	70	50
LST-54.5	AD54.5	2"	48.0 × 54.5	90	25



LST-K2-M系列快速安装接头  
LST-K2-M Series quick assembly connector



RQS软管固定支架  
RQS Hoses fixed seat



法兰式接头座  
Flange type connecting seat



新型KW直角型管接头  
New type KW right angle type pipe connector



LST-K2-PG拧紧式按装接头  
LST-K2-PG tightening install connector



[抗拉力型]高级棉纱防水电气配管  
[anti-tensile type] High grade cotton water-proof  
electrical pipes



无PVC浪管(金属软管)  
No PVC Corrugated pipes(Metal hose)



外层编织浪管防水防爆电气配管  
Water-proof and Explosion-proof  
electrical tube with weaving outer later

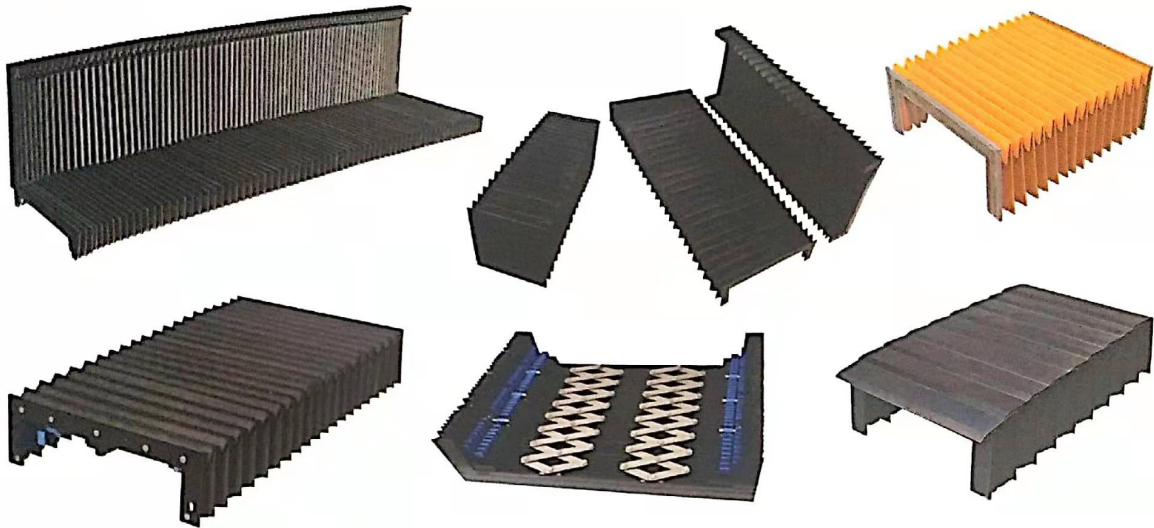


[抗拉力型]外层编织棉纱防水防爆电气配管  
[anti-tensile type] water-proof and explosion-proof  
electrical tube with cotton weaving sheath



### 风琴式导轨防护罩系列

Flexible accordion type guide shields



### 钢板、不锈钢板导轨防护罩系列

Steel plate and stainless steel plate for machine tools guide shields



### 方型护罩、圆型护罩、丝杠防护套、螺旋钢带保护套、防护帘及防尘折布



## 机床垫铁系列

Machine Anti-vibration series



S78系列机床减振垫铁  
S78 Machine Anti-Vibration Mounts



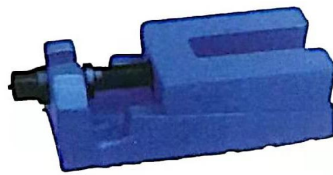
S77系列机床减振垫铁  
S77 Machine Anti-Vibration Mounts



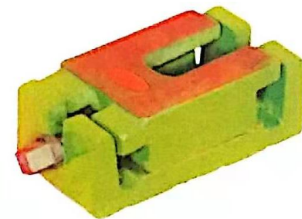
S79系列机床减振垫铁  
S79 Machine Anti-Vibration Mounts



S78-8系列机床减振垫铁(普通型)  
S78-8 Machine Anti-Vibration Mounts(Ordinary type)



S83系列机床调整垫铁(重型)  
S83 Machine Mounts(Heavy Duty)



S85系列机床调整垫铁(重型)  
S85 Machine Mounts(Heavy Duty)

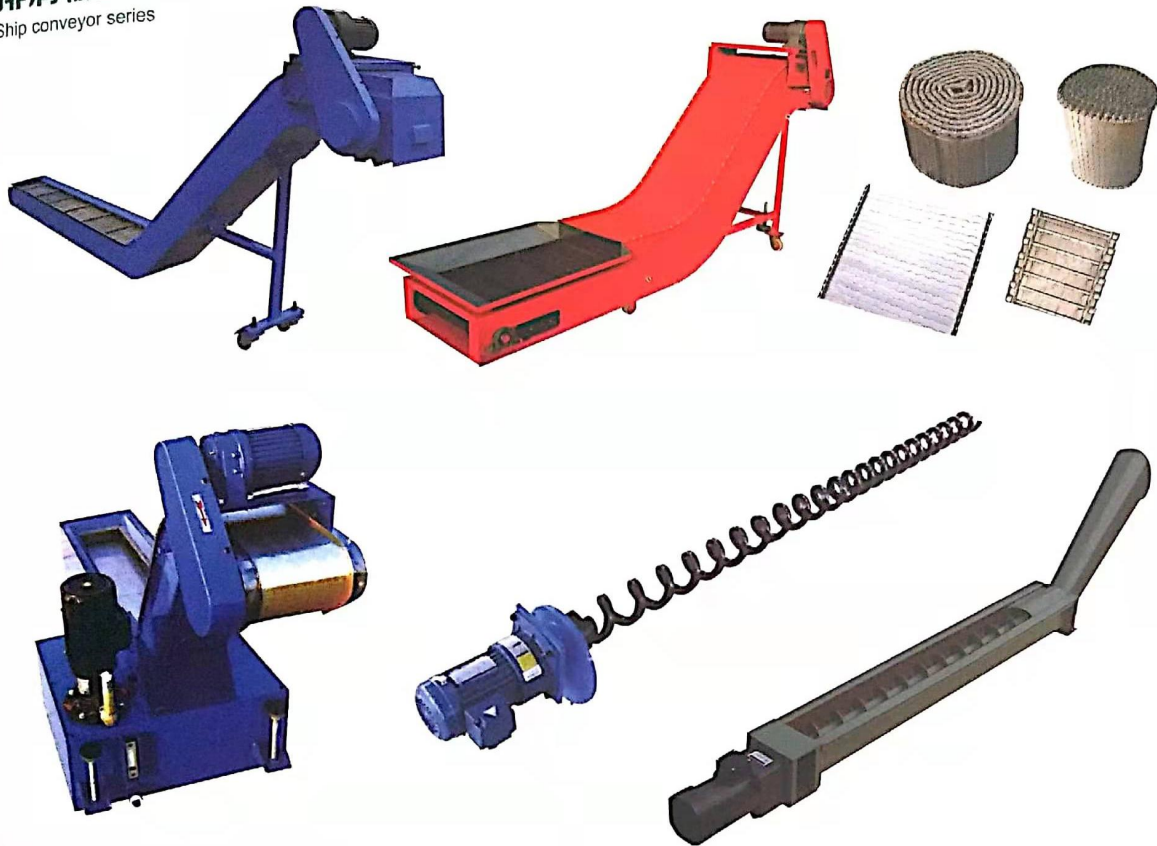
产品编号 Part No.	橡胶硬度值 Rubber hardness index	尺寸参数 Dimensions (mm)		螺栓 Bolt(mm)	可调高度 Adjust height (mm)	单件最大承载 Static load per mount
		Φ	H			
Φ - H - Sh	Shore(A) × 3	Φ	H	M	h	N/kg
S78 040-15-50	50	40	15	M5 × 30	5	250/25.5
S78 080-25-50	50	80	25	M10 × 80	8	1000/102
080-25-60	60					1700/173
080-25-70	70					2500/255
S78 120-32-50	50	120	32	M12 × 100	12	4000/408
120-32-60	60					5500/560
120-32-70	70					8500/867
120-32-80	80					12000/1224
S78 160-35-50	50	160	35	M16 × 120 (M20)	12	10000/1020
160-35-60	60					19000/1938
160-35-70	70					24000/2450
160-35-80	80					35000/3570
S78 185-39-60	60	185	39	M20 × 160 (M16)	12	22000/2245
185-39-70	70					31000/3163
185-39-80	80					42000/4285
S78 228-54-60	60	228	54	M24 × 1.5 × 180 (M20)	12	33000/3367
228-54-70	70					43000/4387
228-54-80	80					65000/6632
S78 315-70-70	70	315	70	M30 × 2 × 200 (M30)	12	75000/7650
315-70-80	80					95000/9693

产品编号 Product No.	尺寸参数(mm) Dimensions			螺纹(mm) Screw	可调高度(mm) Adjust height	单块承载量 Load per mount
	A	B	H			
A-B	A	B	H	M	h <sub>1</sub> -h <sub>2</sub>	kg
S77 150-75	150	80	70	16	5	200
S77 200-95	200	100	80	16	6	800
S77 250-115	250	120	100	18	8	1000

产品编号 Part No.	尺寸参数 Dimensions (mm)		螺栓 Bolt (mm)	可调高度 Adjust height(mm)	单块承载量 Load per mount
	Φ-H	Φ			
Φ-H	Φ	H	M	≤	N/kg
S79 063-17	63	17	M10 × 80(110)	15	800/81
S79 076-20	76	20	M12 × 100(130)	20	1300/133
S79 086-25	86	25	M12 × 100(130)	20	3000/306
S79 110-28	110	28	M16 × 120(180)	25	5500/560
S79 127-30	127	30	M16 × 120(180)	25	9000/918
S79 150-33	150	33	M16 × 120(180)	25	15000/1530



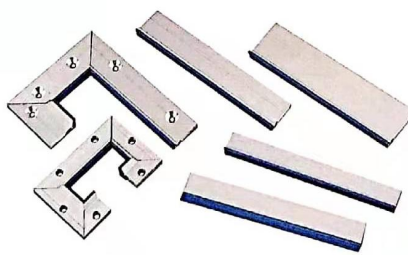
**排屑输送机系列**  
 Ship conveyor series



**其它附件系列**  
 Other accessories series



T型撞块槽板系列  
 T-slot plate collision block series



机床导轨刮屑板  
 Scrapping plate of machine tool guide



可调塑料冷却管  
 Adjustable plastic cooling tube

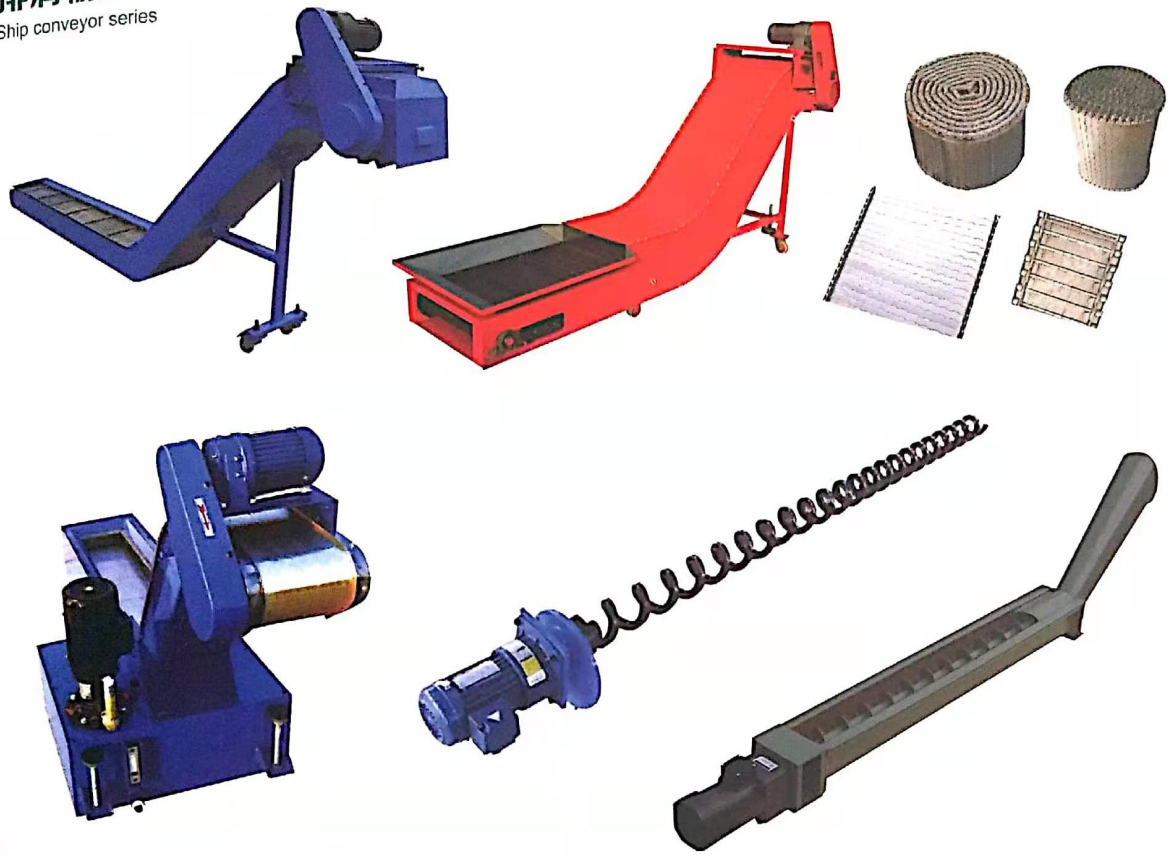


门钮系列  
 Door handle series



轴蚊弹簧吸尘管  
 Spring dust absorbing pipe

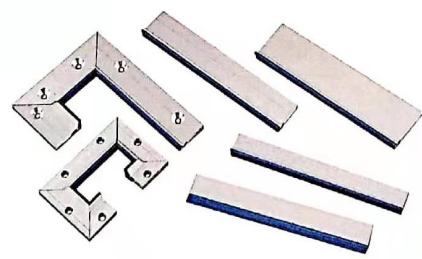
**排屑输送机系列**  
 Ship conveyor series



**其它附件系列**  
 Other accessories series



T型撞块槽板系列  
 T-slot plate collision block series



机床导轨刮屑板  
 Scrapping plate of machine tool guide



可调塑料冷却管  
 Adjustable plastic cooling tube



门钮系列  
 Door handle series



弹簧吸尘管  
 Spring dust absorbing pipe



# 机床工作灯系列

Ship conveyor series

